



WORKING LOAD AT 0.2% MATERIAL PROOF STRESS:

316 ST.STEEL 19.4Tonnes
 CA104 AL.BRONZE 43.3Tonnes
 NICKEL BRONZE 'NIBRON' 76.5Tonnes

DATE 26 Oct'98				CWA DESIGN COPYRIGHT NOT TO BE USED OR RE- PRODUCED WITHOUT EXPRESS PERMISSION FROM CWA	TOLERANCES :- UNLESS OTHERWISE STATED NO DEC PLACE ±0.5 ANGULAR ±1/4° 1 DEC PLACE ± 0.3 2 DEC PLACE ±0.15 HOLES UP TO 12.7mm +0.10mm -0 ALL COAXIAL DIAS CONCENTRIC WITHIN 0.05mm ALL HOLES ON PITCH CIRCLES WITHIN 0.10mm OF TRUE POS.	REMOVE ALL SHARP EDGES WITH 0.40 RAD OR CHAMFER UNLESS OTHERWISE STATED	MATERIAL	FINISH	SURFACE FINISH 0.8 UNLESS OTHERWISE STATED
DRAWN fjj							As note.	DRWG No.	
SCALE NTS	26 Oct'98	1					50-3057-01		
CHECKED	DATE	C.NOTE	ISS				CWA PRODUCTS LIMITED HOOK BASINGSTOKE HANTS		TITLE