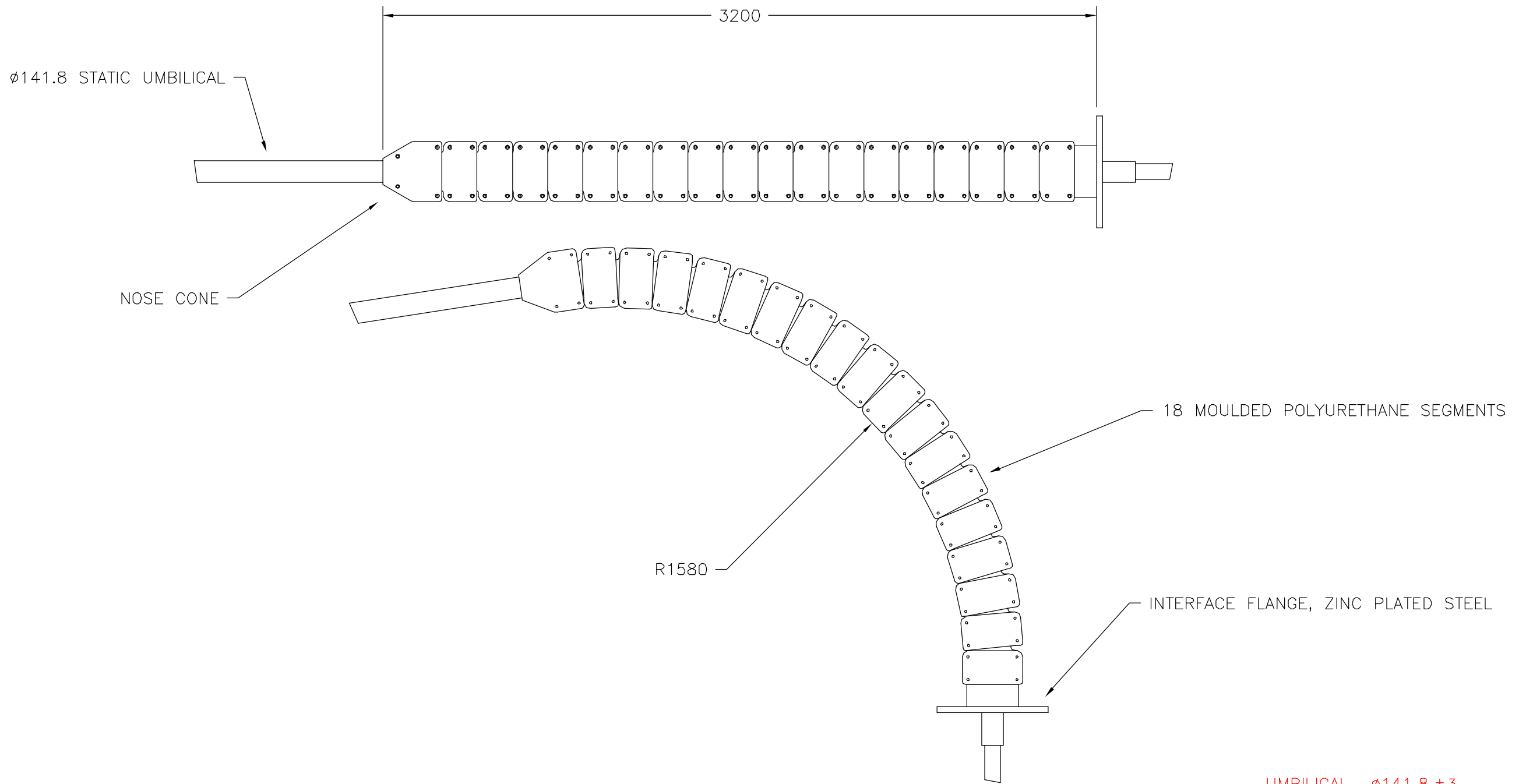


DRWG No  
10-2844

THIRD ANGLE PROJECTION. DIMNS. IN MM



UMBILICAL  $\phi 141.8 \pm 3$   
WORKING LOAD 1000kg AT 90°

DATE 27Jan'99				CWA DESIGN COPYRIGHT NOT TO BE USED OR RE- PRODUCED WITHOUT EXPRESS PERMISSION FROM CWA	TOLERANCES :- UNLESS OTHERWISE STATED NO DEC PLACE $\pm 0.5$ ANGULAR $\pm 1/4^\circ$ 1 DEC PLACE $\pm 0.3$ 2 DEC PLACE $\pm 0.15$ HOLES UP TO 12.7mm $+0.10\text{mm} -0$ ALL COAXIAL DIAS CONCENTRIC WITHIN 0.05mm ALL HOLES ON PITCH CIRCLES WITHIN 0.10mm OF TRUE POS.	REMOVE ALL SHARP EDGES WITH 0.40 RAD OR CHAMFER UNLESS OTHERWISE STATED	MATERIAL	FINISH	SURFACE FINISH 0.8 UNLESS OTHERWISE STATED
DRAWN fjj							AS COMPONENT	DRWG No. 10-2844	
SCALE NTS	27Jan'99		1	<b>CWA PRODUCTS LIMITED HOOK BASINGSTOKE HANTS</b>			TITLE	ARMADILLO BEND LIMITER FOR $\phi 141.8$ STATIC UMBILICAL	
CHECKED	DATE	C.NOTE	ISS						